

5S Color Code Chart

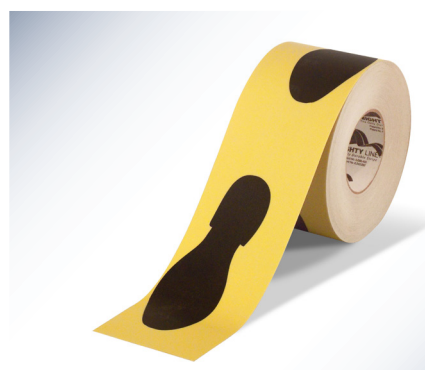
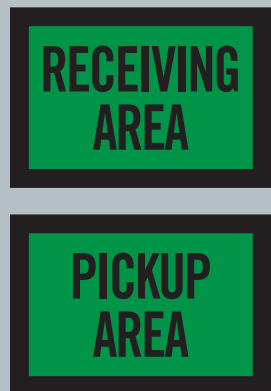
YELLOW	Use to signify safe paths for walking
RED	For dangerous areas, emergency exit areas
WHITE	Production equipment: machines, carts, incoming racks
GREEN	Safety-related areas: eye wash stations, safety showers etc.
ORANGE	Machinery parts areas
BLUE	Works in progress/equipment under repair zones
BLACK	Finished goods area
YELLOW WITH BLACK DIAGONALS	Extra caution walkways
WHITE WITH RED DIAGONALS	Safety equipment areas: Fire extinguishers, electrical panels, AED machines, etc.

COLOR-CODE



FOOTPRINT Floor Tape

4 WIDTHS / 100' ROLL



AUTHORIZED PERSONNEL Floor Tape

4 WIDTHS / 100' ROLL



CUSTOMIZE

DESIGN

